

### Abstract of the Invention

The invention relates to a method for production of a wash-resistant bond between a film on basis of copolyetherester waterproof and permeable to water vapour and at least one substrate on basis of polyester which is a woven or knitted fabric to achieve a pure bonded fabric having good wash resistance at 60°C, wherein said film on basis of copolyetherester which is waterproof and permeable to water vapour is manufactured with at least one film of a hot-melt adhesive on basis of a hydrophilic copolyetherester to a laminate previously before being bonded to said substrate by means of a hot-melt adhesive on basis of copolyester.

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